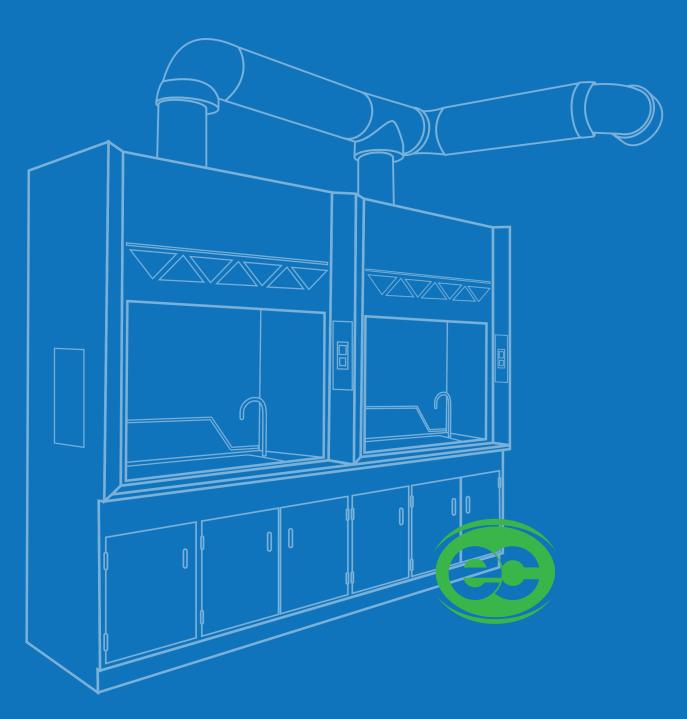
Energy Saving EC Corrosion Resistant Polypropylene Fans

Our energy efficient range of corrosion resistant polypropylene fans featuring IE5 motors reduce fan energy consumption in fume extraction systems by up to 20%.







Energy Efficient Fume Extraction

Our EC polypropylene fans allow fume cupboard manufacturers to reduce their fan energy consumption by up to 20% without affecting performance."

With over 25 years of experience working with SEAT Ventilation, Axair supports a large network of UK fume cupboard manufacturers and those within the environmental corrosive fume market with our range of industrial fans. Corrosion resistant fans are supplied with metal or outdoor polypropylene pedestals and are specified to match the exact requirements of the applications operating and performance duty.

As the market demands more energy efficient systems, the introduction of the EC range of fans that complement our extensive AC range, allow fume cupboard manufacturers to reduce their fan energy consumption by up to 20% without affecting performance, ultimately enhancing the energy efficiency of the entire fume extraction system.

System designers are now keen to look at all options to reduce energy consumption within laboratories. Reducing the amount of energy used by the extraction fan itself is a good starting point

Whatever your position in specifiing a suitable fan for any form of fume extraction project, we understand your application and we're here for you when you need us.

Contact our industrial team on 01782 349 430 or email sales@axair-fans.co.uk.

Faye Brophy Head of Industrial



EC Polypropylene Fans

The IP55 polypropylene range of energy efficient EC fans and IE5 motors are available in a variety of sizes in both single and three phase variants covering airflows from 20-9000m3/hr and pressures to 1500Pa. View features below:

Fan:

- Single inlet corrosion resistant UV treated polypropylene scrolls.
- Forward Curved Impeller in Polypropylene
- Direct Drive Polypropylene turbine that is balanced dynamically and electronically.
- Available in 2 directions of rotation according to the positioning of the suction and discharge (LG/ RD)* Except S35 EC available in LG only.
- Max Temperature of air carried: -20 +50 degrees C.

1~ & 3~ Motor:

- Single or Three Phase B34 Type Motor: Foot mounted + inner flange
- Integrated Drive on 1~, Inverter Drive on 3~
- High Efficiency EC technology IE5 motor with integrated electronics
- Up to 20% savings on the previous motor type.
- IP55 Protection
- Motor positioned out of the airflow
- Drive will control the motor via a 0/10V signal.
- Working Temp: -20 +50 degrees C.

Inverter:

• IP20 & IP66 frequency inverters for EC motors with 0/10V output and RJ45 relay and alarm contact.

Pedestals

 Mounting on metal or outdoor weatherproof box pedestal.



Technical Expertise

We have over 25 years' of experience in corrosive air movement and explosive environments. Our team of sales engineers are industry experts.

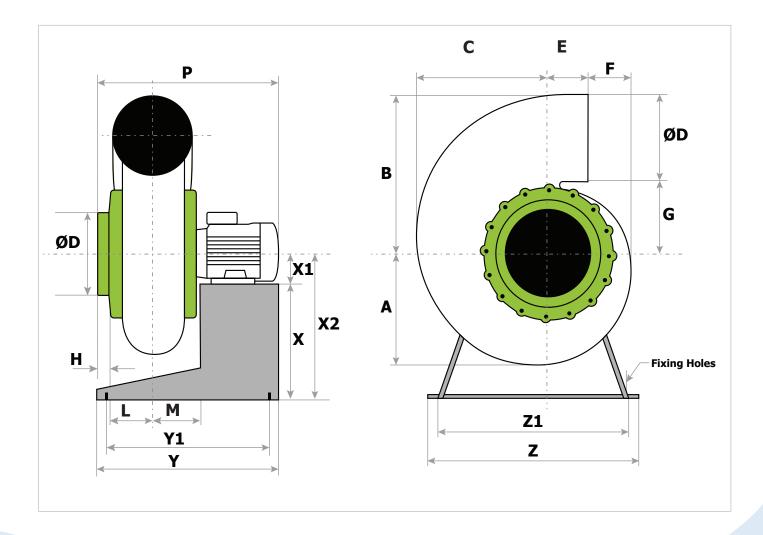
Stock Availability

Our customers benefit from short lead times and unrivalled stock availability on an extensive range of fume fans. We're confident that our stock and logistics policy enables us to maintain a position that will provide continuity of business and a cost effective solution to industrial corrosion resistant fan procurement.

Customer Support

From enquiry through to delivery and after-sales care, our team will provide any technical support you may need. Our team have a thorough knowledge of corrosive atmospheres.

S15EC/Metal Pedestal



Dimensions

	ØD	A	В	С	E	F	G	Н	L	M	Y	Y1	z	Z 1
ĺ	125	170	240	203	100	32	115	30	70	80	350	250	410	350

Motor Size	Motor	Х	X1	X2	P
0.6kW	'71' frame	280	71	351	400
1.2kW	'71' frame	280	71	351	400

Motor dimensions may vary according to source.

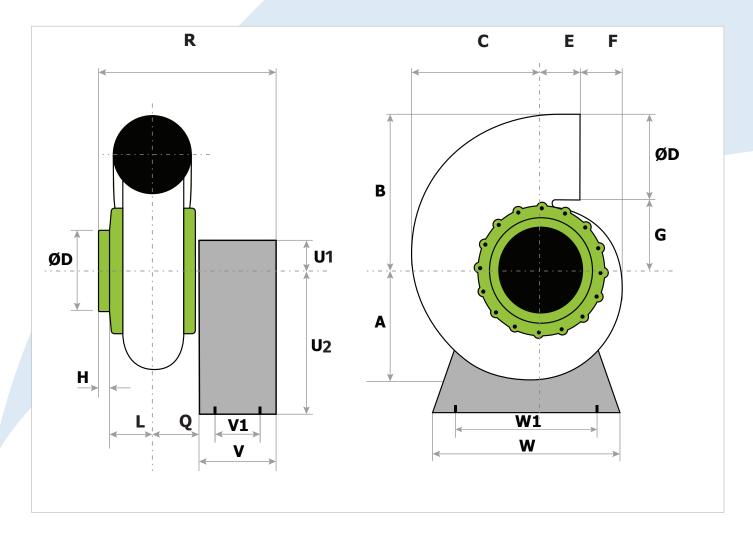
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p6&7

	6						
Euro	LG 0	LG 90L	80 LG 270	RD 0	RD 9uR	RD 180	RD 270
BS	L 90	L 180 L 27	70 L 0	R 90	R 180	R 270	R 0

S15EC/Box Pedestal



Dimensions

ØD	A	В	С	Е	F	G	н	L	Q
125	170	240	203	100	32	115	30	70	80

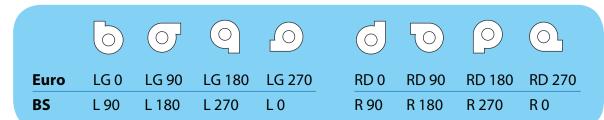
Motor Size	Motor	R	U1	U2	V	V1	W	W1
0.6kW	'71' frame	530	81	369	340	267	410	318
1.2KW	'71' frame	530	81	369	340	267	410	318

Motor dimensions may vary according to source.

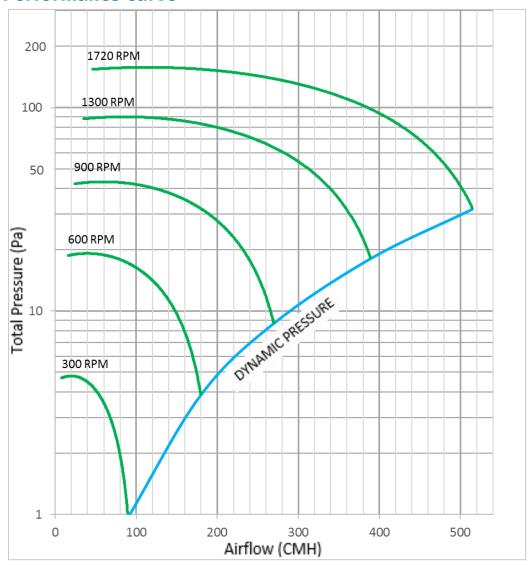
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p6&7



S15EC 1~ Performance Curve



Technical Data

Red

Brown

Green/Grey Do not use

ON/OFF (to be connected to +12V)

Rotation RD: not connected/LG: +12V

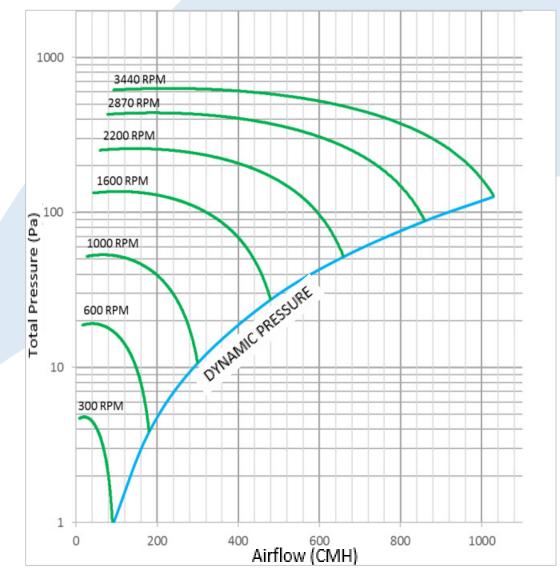
recillica	ll Dala					
Max. Spee	d Min. Speed	Max. Pressure	Max. Airflow	Motor power	Voltage	Max. Current
1720RPM	1720RPM 300RPM		520CMH	0.6kW	220 - 277\	V 1A
Box Pedest	al & Fan Weight (kg)	Metal Pedestal	& Fan Weight (kg)			
	1 ~ 15		4.8			OPEN : RD
Control S	Signals			Pote	OPEN / CLOSE	: OFF CLOSED : LG CLOSED : LG
Yellow	+12 V Output					
Blue	Analog input 0-10V			Powe	er	
Black 0V Ground					Brown	L (Phase)
White	Speed (pulse output)				Blue	N (Neutral)

Please note, the drive included with SEAT's EC units is specifically programmed to run an EC motor only, and is not customisable as a standard inverter. The connections to it are as per the datasheet only, this should be noted at the time of design, the drives functions are locked and can not be used.

Yellow/Green

Ground

S15EC 3~ Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	VFD power	Voltage	Max. Current
3440RPM	300RPM	620Pa	1020CMH	1.2kW	1.5kW	380 - 480V	5.6A

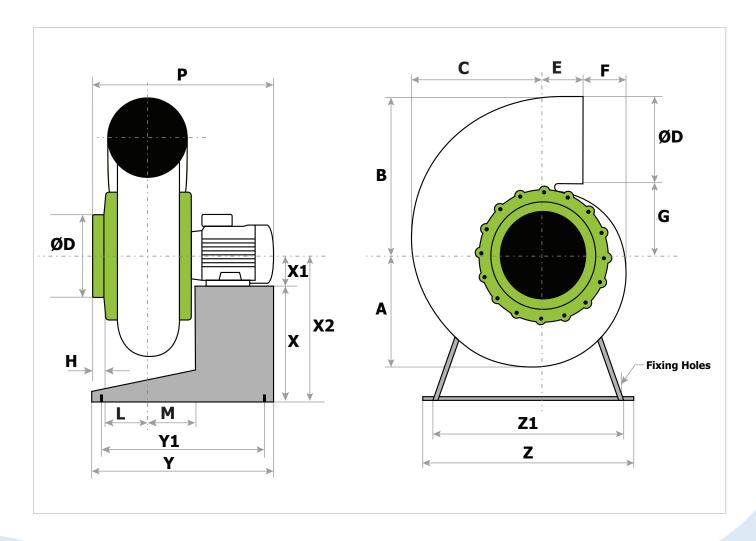
Control Signals

Terminal	Descr	iption				
1	+24V (20 mA max)					
2	DI1 ON/OFF (to be conne	ected to +24V)				
3	DI2 Rotation Direction					
4	DI3 Not connected					
5	+10V (20 mA max) Potentiometer+					
6	Analog input 0-10V	Wiper				
7	OV (GND/Commun)	Potentiometer-				
8	Analog output 0-10V					
9	0V (Ground)					
10/11	Output relay NO 6A/250\ Closed : Drive Healthy /	/ AC, 5A/30V DC Open : Faulty				

Box Ped & Fan Weight (kg)	Metal Ped & Fan Weight (kg)
3 ~	3 ~
12.2	15.4

Incoming power	L1/L2/L3+PE 400V
Motor Connections	UVW Star Y Connection

S15EC Mono 2500 T/min/Metal Pedestal



Dimensions

ØD	A	В	С	E	F	G	Н	L	М	Y	Y1	z	Z 1
125	170	240	203	100	32	115	30	70	80	350	250	410	350

Motor Size	Motor	Х	X1	Х2	Р
0.45kW	'71' frame	280	71	351	400

Motor dimensions may vary according to source.

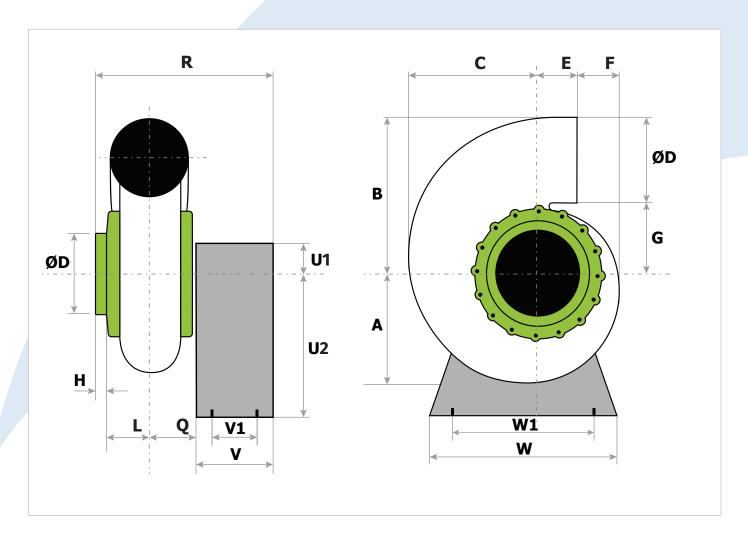
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p10

	6			0 5		
Euro	LG 0	LG 9LL LG 180	LG 270	RD 0 RI	D 9LR RD 180	RD 270
BS	L 90	L 180 L 270	L 0	R 90 R	180 R 270	R 0

S15EC Mono 2500 T/min/Box Pedestal



Dimensions

ØD	A	В	С	Е	F	G	н	L	Q
125	170	240	203	100	32	115	30	70	80
Moto	r Size	Motor	R	U1	U2	V	V1	W	W1
0.4	-5\ Λ/	'71' frame	530	81	369	340	267	410	318

Motor dimensions may vary according to source.

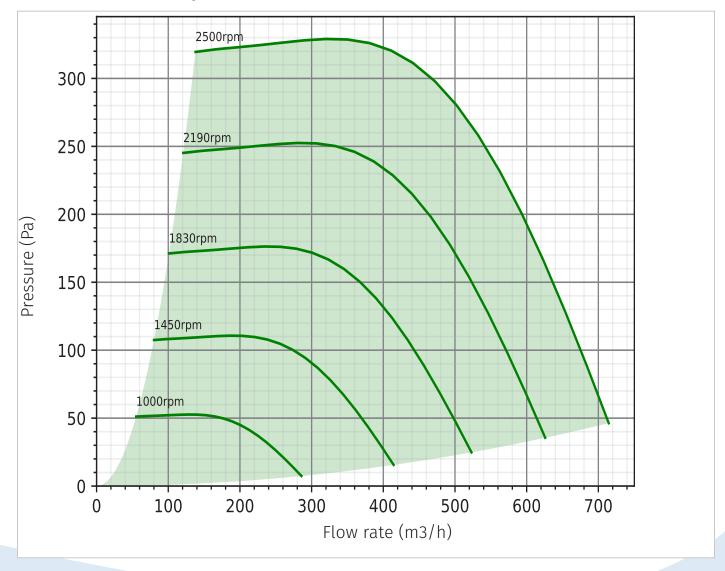
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p10

	6					5		
Euro	LG 0	LG 90	LG 180	LG 270	RD 0	RD 90	RD 180	RD 270
BS	L 90	L 180	L 270	L 0	R 90	R 180	R 270	R 0

S15EC Mono 2500 T/min 1~ Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	Voltage	Max. Current
2500T/min	300T/min	330Pa	600m3/h	0.45W	220 - 277V	3.2A

Box Pedestal & Fan Weight (kg)	Metal Pedestal & Fan Weight (kg)
1~	1~
15	14.8

Control Signals

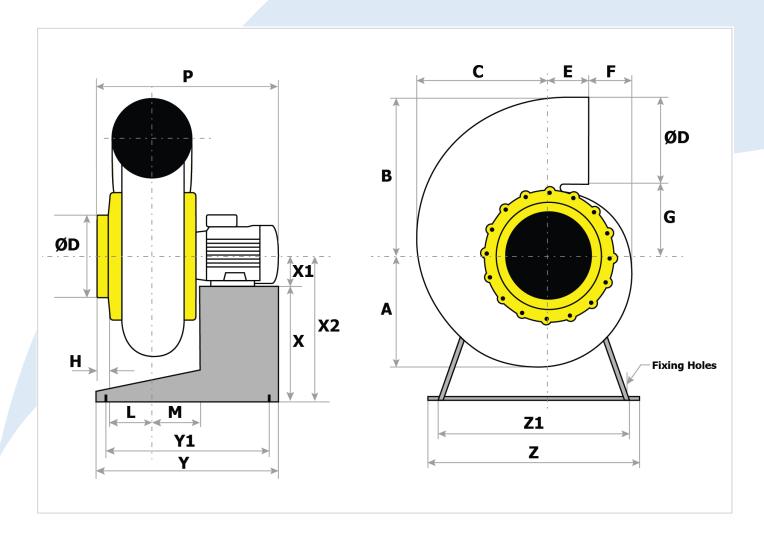
Yellow	+12 V Output
Blue	Analog input 0-10V
Black	0V Ground
White	Speed (pulse output)
Red	ON/OFF (to be connected to +12V)
Brown	Rotation RD: not connected/LG: +12V
Green/Grey	Do not use



Power

Brown	L (Phase)
Blue	N (Neutral)
Yellow/Green	Ground

S20EC/Metal Pedestal



Dimensions

ØD	A	В	С	E	F	G	Н	L	M	Υ	Y1	z	Z 1
160	208	303	240	100	57	143	32	84	94	350	250	410	350
Moto	or Size	Мо	tor	х	X1	Х2	Р						

Motor Size	Motor	Х	X1	X2	P
0.6kW	'71' frame	280	71	351	415
1.2kW	'71' frame	280	71	351	415

Motor dimensions may vary according to source.

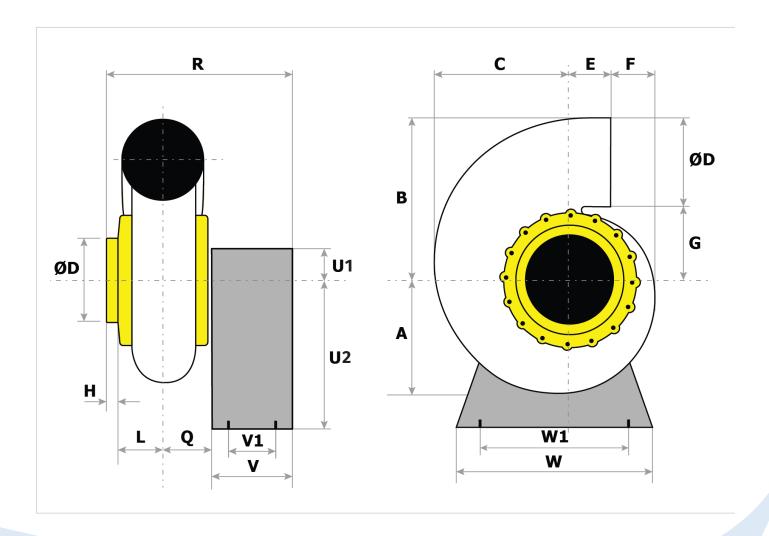
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p13&14

	6					5			
Euro	LG 0	LG 90	LG 180	LG 270	RD 0	RD 90	RD 180	RD 270	
BS	L 90	L 180	L 270	L 0	R 90	R 180	R 270	R 0	

S20EC/Box Pedestal



Dimensions

ØD	A	В	С	E	F	G	Н	L	Q
160	208	303	240	100	57	143	32	84	90
Moto	or Size	Motor	R	U1	U2	V	V1	W	W1
	or Size 6kW	Motor '71' frame	R 552	U1 81	U2 369	V 340	V1 267	W 410	W1 318

Motor dimensions will vary according to source.

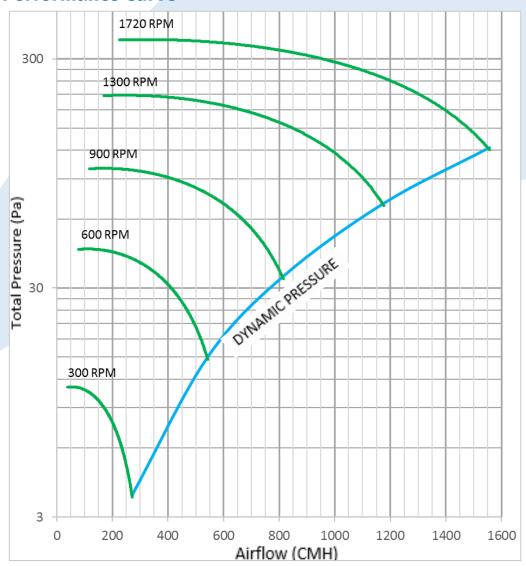
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p13&14

	6					5			
Euro	LG 0	LG 90	LG 180	LG 270	RD 0	RD 90	RD 180	RD 270	
BS	L 90	L 180	L 270	L O	R 90	R 180	R 270	R 0	

S20EC 1~ Performance Curve



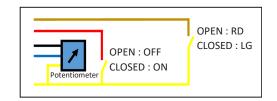
Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	Voltage	Max. Current	
1720RPM	300RPM	360Pa	1550CMH	0.6kW	220 - 277V	2A	

Box Pedestal & Fan Weight (kg)	Metal Pedestal & Fan Weight (kg)			
1~	1 ~			
17	15.9			

Control Signals

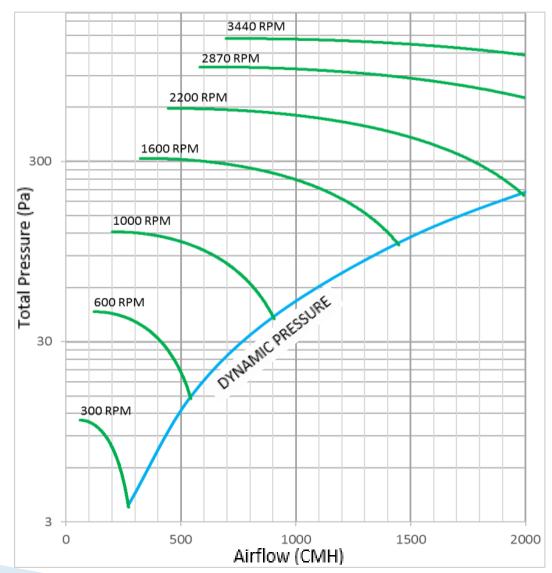
Yellow	+12V Output
Blue	Analog input 0-10V
Black	0V Ground
White	Speed (pulse output)
Red	ON/OFF (to be connected to +12V)
Brown	Rotation RD :not connected/LG: +12V
Green/Grey	Do not use



Power

Brown	L (Phase)		
Blue	N (Neutral)		
Yellow/Green	Ground		

S20EC 3~ Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	VFD power	Voltage	Max. Current
3440RPM	300RPM	1500Pa	2000CMH	1.2kW	1.5kW	380 - 480V	5.6A

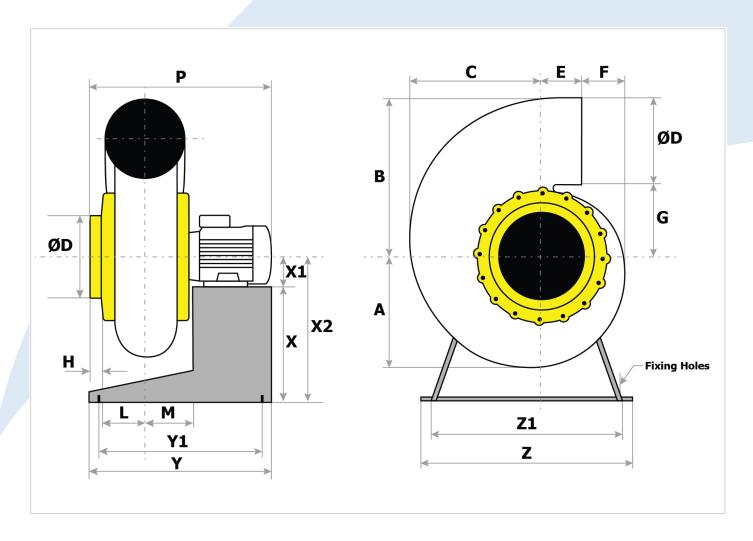
Control Signals

Terminal	Description						
1	+24V (20 mA max)						
2	DI1 ON/OFF (to be conne	ected to +24V)					
3	DI2 Rotation Direction	DI2 Rotation Direction					
4	DI3 Not connected						
5	+10V (20 mA max) Potentiometer+						
6	Analog input 0-10V	Wiper					
7	OV (GND/Commun)	Potentiometer-					
8	Analog output 0-10V						
9	0V (Ground)						
10/11	Output relay NO 6A/250V AC, 5A/30V DC Closed : Drive Healthy / Open : Faulty						

Box Ped & Fan Weight (kg)	Metal Ped & Fan Weight (kg)
3 ~	3 ~
20	16.5

Incoming power	L1/L2/L3+PE 400V
Motor Connections	UVW Star Y Connection

S20EC Mono 2100 T/min/Metal Pedestal



Dimensions

ØD	Α	В	С	Е	F	G	Н	L	M	Υ	Y1	Z	Z 1
160	208	303	240	100	57	143	32	84	94	350	250	410	350
Motor Size		Мо	tor	Х	X1	Х2	P						
0.45kW		'71' fr	ame	240	71	311	415						

Motor dimensions may vary according to source.

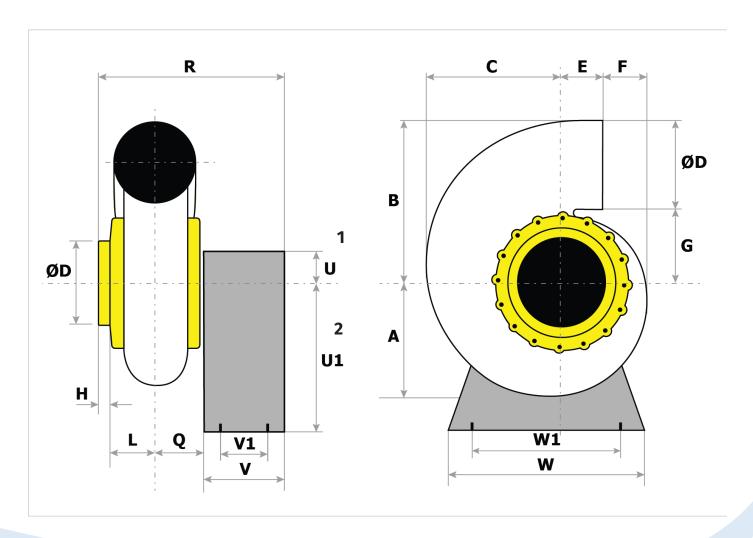
Handing & Orientation

Available handing and orientation viewed on air inlet

(0) LG₀ LG 90 LG 180 LG 270 RD 0 **RD 90** RD 180 **Euro RD 270** BS L 90 R 90 L 180 L 270 L0 R 180 R 270 R 0

Performance curves on p17

S20EC Mono 2100 T/min/Box Pedestal



Dimensions

ØD	A	В	С	Е	F	G	Н	L	Q
160	208	303	240	100	57	143	32	84	90
Moto	r Size	Motor	R	U1	U2	V	V1	w	W1
0.45	5k/W	'71' frame	552	Ω1	360	3/10	267	/10	318

Motor dimensions will vary according to source.

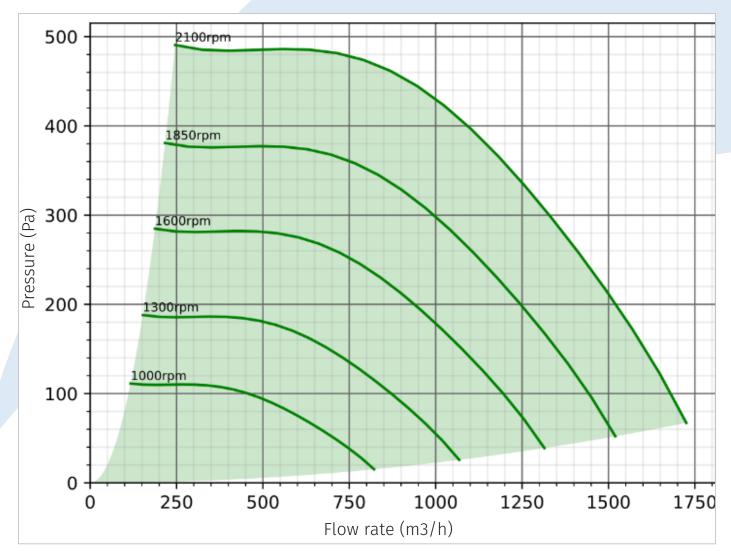
Handing & Orientation

Available handing and orientation viewed on air inlet

Euro LG 0 LG 90 LG 180 LG 270 RD₀ **RD 90** RD 180 **RD 270** BS L 90 R 90 L 180 L 270 L₀ R 180 R 270 R 0

Performance curves on p17

S20EC Mono 2100 T/min/ Performance Curve



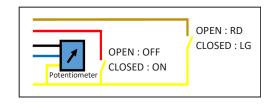
Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	Voltage	Max. Current	
2100T/min	300T/min	480Pa	1550m3/h	0.45kW	220 - 277V	3.2A	

Box Pedestal & Fan Weight (kg)	Metal Pedestal & Fan Weight (kg)
1~	1~
17	15.9

Control Signals

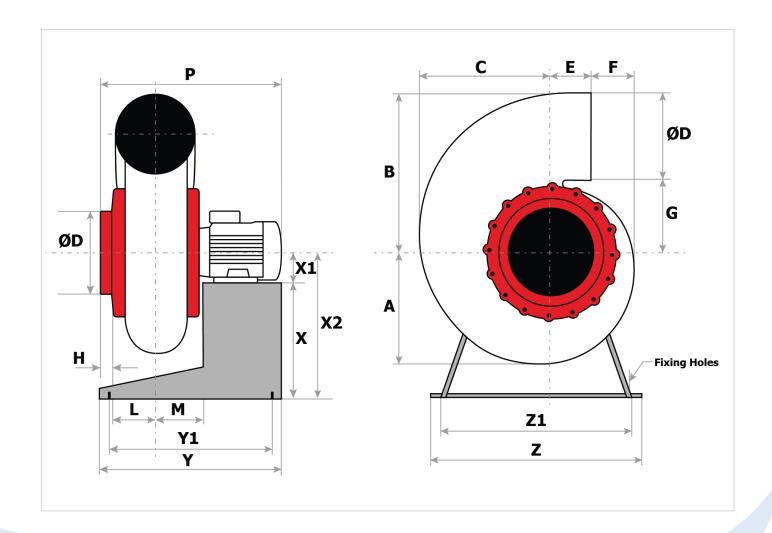
Yellow	+12V Output				
Blue	Analog input 0-10V				
Black	0V Ground				
White	Speed (pulse output)				
Red	ON/OFF (to be connected to +12V)				
Brown	Rotation RD :not connected/LG: +12V				
Green/Grey	Do not use				



Power

Brown	L (Phase)
Blue	N (Neutral)
Yellow/Green	Ground

S25EC/Metal Pedestal



Dimensions

ØD	A	В	С	E	F	G	Н	L	M	Y	Y1	Z	Z 1
200	248	365	310	103	92	165	35	95	105	450	345	450	385

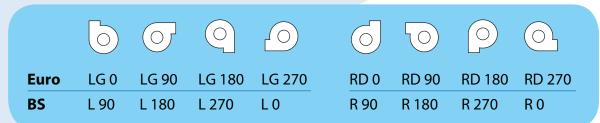
Motor Size	Motor	Х	X1	Х2	P 1~	P 3~
0.6kW	90' frame	450	90	540	455	495
2.6kW	90' frame	450	90	540	-	495

Motor dimensions may vary according to source.

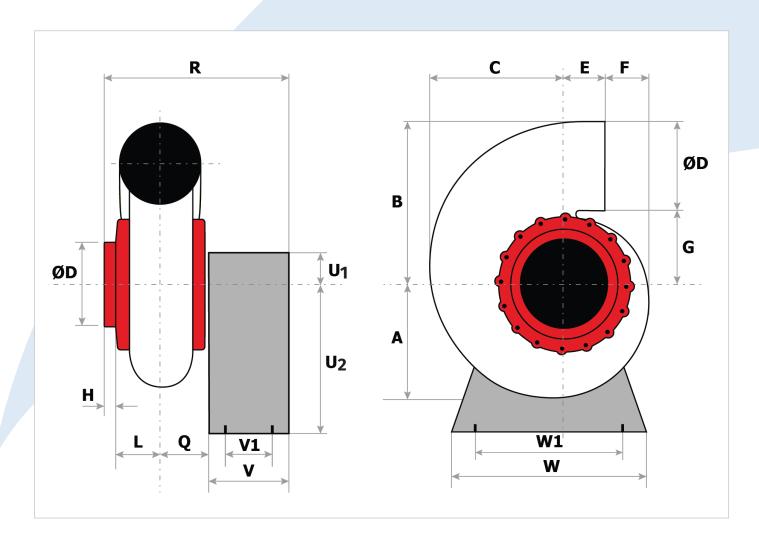
Handing & Orientation

Available handing and orientation viewed on air inle

Performance curves on p17



S25EC/Box Pedestal



Dimensions

ØD	A	В	С	Е	F	G	Н	L
200	248	365	310	103	92	165	35	95

Motor Size	Motor	R	U1	U2	V	V1	w	W1	Q
0.6kW	90' frame	610	95	455	340	267	405	330	115
2.6kW	90' frame	610	95	455	340	267	405	330	115

Motor dimensions may vary according to source.

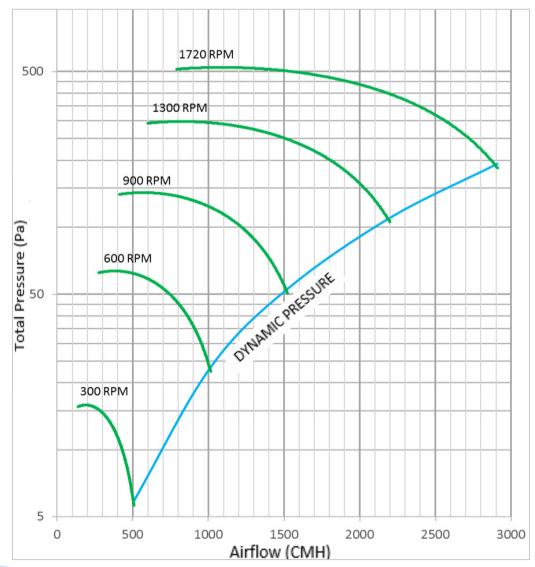
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p20-22

	6					5		
Euro	LG 0	LG 90	LG 180	LG 270	RD 0	RD 90	RD 180	RD 270
BS	L 90	L 180	L 270	L O	R 90	R 180	R 270	R 0

S25EC 1~ Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	Voltage	Max. Current
1720 RPM	300 RPM	500 Pa	2900 CMH	0.6 kW	220 - 277 V	5.0 A

Box Pedestal & Fan Weight (kg)	Metal Pedestal & Fan Weight (kg)
1~	1~
17	24

Control Signals

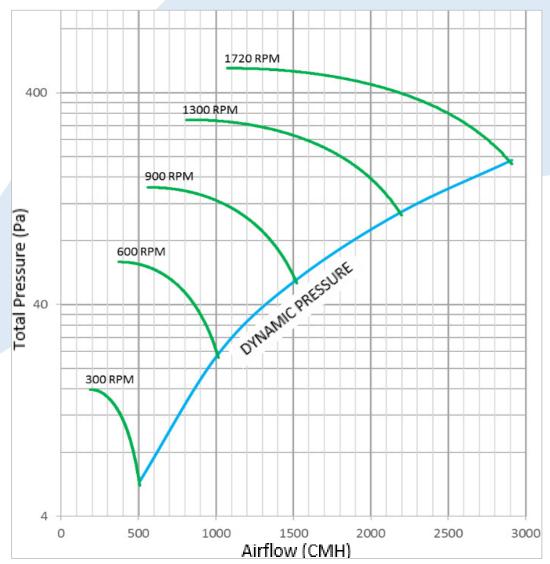
Yellow	+12 V Output
Blue	Analog input 0-10V
Black	0 V Ground
White	Speed (pulse output)
Red	ON / OFF (to be connected to +12V)
Brown	Rotation RD:not connected / LG:+12V
Green/Grey	Do not use



Power

Brown	L (Phase)
Blue	N (Neutral)
Yellow/Green	Ground

S25EC 3~ 1720RPM Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	VFD power	Voltage	Max. Current
1720 RPM	300 RPM	460 Pa	2900 CMH	0.6 kW	0.75 kW	380 - 480 V	4.0 A

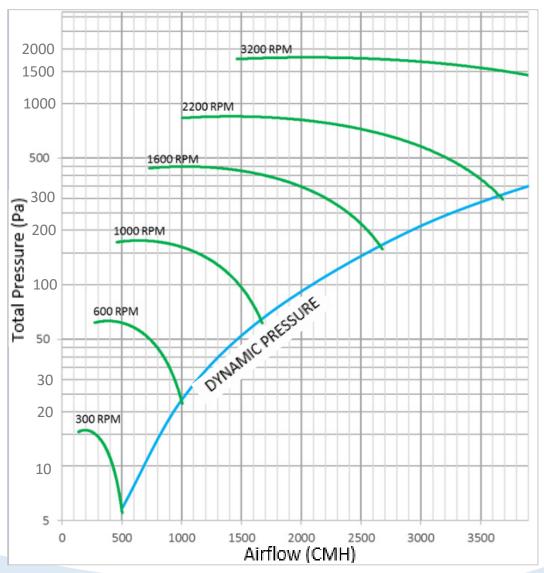
Control Signals

Terminal	Description						
1	+24V (20 mA max)						
2	DI1 ON / OFF (to be conn	ected to +24V)					
3	DI2 Rotation Direction						
4	DI3 Not connected						
5	+10V (20 mA max) Potentiometer+						
6	Analog input 0-10V	Wiper					
7	OV (GND/Commun)	Potentiometer-					
8	Analog output 0-10V						
9	0V (Ground)						
10/11	Output relay NO 6A/250\ Closed : Drive Healthy /	/ AC, 5A/30V DC Open : Faulty					

Box Ped & Fan Weight (kg)	Metal Ped & Fan Weight (kg)
3 ~ 1720RPM	3 ~ 1720RPM
20	24.2

Incoming power	L1/L2/L3+PE 400V
Motor Connections	UVW Star Y Connection

S25EC 3~ 3200RPM Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	VFD power	Voltage	Max. Current
3200RPM	300RPM	1800Pa	4000CMH	2.6kW	4kW	380 - 480V	11.5A

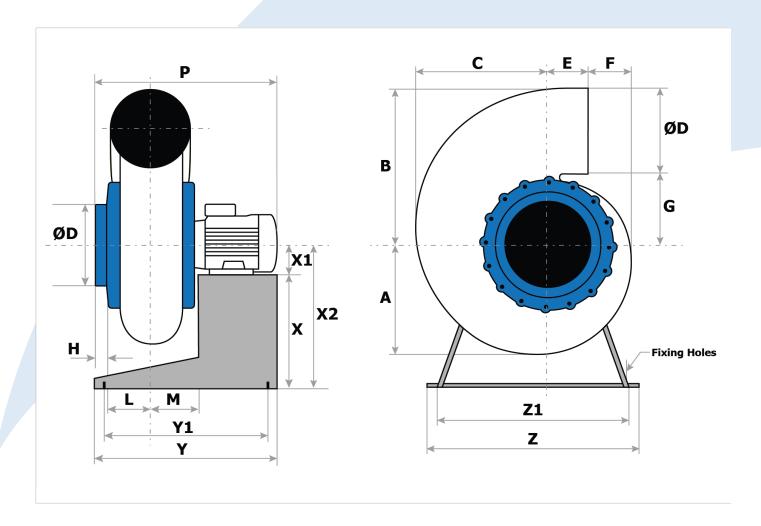
Control Signals

	0						
Terminal	Description						
1	+24V (20 mA max)						
2	DI1 ON/OFF (to be conne	ected to +24V)					
3	DI2 Rotation Direction	DI2 Rotation Direction					
4	DI3 Not connected						
5	+10V (20 mA max) Potentiometer+						
6	Analog input 0-10V	Wiper					
7	OV (GND/Commun)	Potentiometer-					
8	Analog output 0-10V						
9	0V (Ground)						
10/11	Output relay NO 6A/250\ Closed: Drive Healthy/Op	/ AC, 5A/30V DC pen: Faulty					

Box Ped & Fan Weight (kg)	Metal Ped & Fan Weight (kg)
3 ~ 3200RPM	3 ~ 3200RPM
30	26.6

Incoming power	L1/L2/L3+PE 400V
Motor Connections	UVW Delta ∆ Connection

S30EC/Metal Pedestal



Dimensions

ØD	A	В	С	E	F	G	Н	L	М	Υ	Y1	Z	Z1
250	300	450	373	117	112	198	35	110	120	450	345	450	385

Motor Size	Motor	Х	X1	Х2	P
1.1kW	'90' frame	450	90	540	490
1.3kW	'90' frame	450	90	540	530

Motor dimensions will vary according to source.

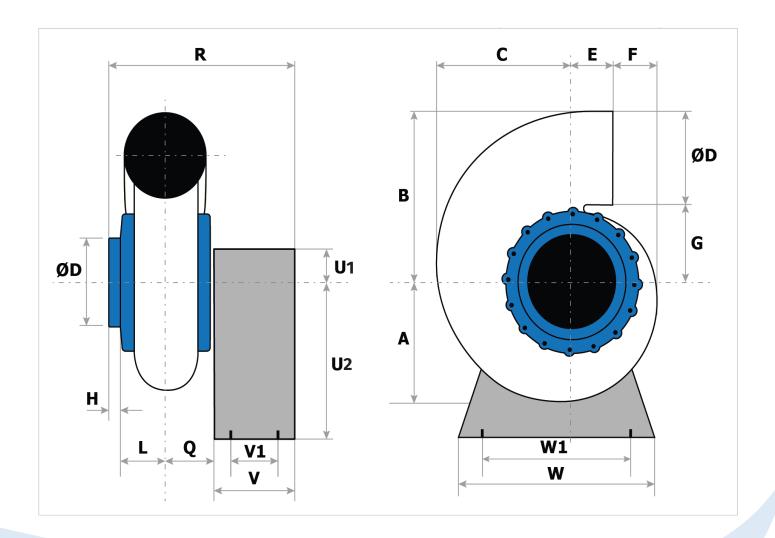
Handing & Orientation

Available handing and orientation viewed on air inlet

(0) (0)(0) LG₀ **Euro** LG 90 LG 180 LG 270 RD 0 **RD 90 RD 180 RD 270 BS** L 90 L 180 L 270 R 90 R 270 L₀ R 180 R 0

Performance curve on p25&26

S30EC/Box Pedestal



Dimensions

ØD	A	В	С	E	F	G	Н	L	Q
250	300	448	373	117	112	198	35	110	130
Motor	Rating	Motor	R	U1	U2	V	V1	w	W1
111/1/1	₹ 1.3kW	'90' frame	630	95	455	340	267	405	315

Motor dimensions will vary according to source.

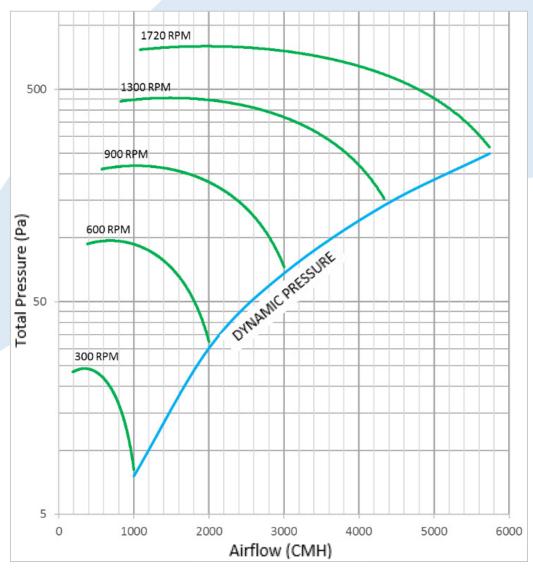
Handing & Orientation

Available handing and orientation viewed on air inlet

Performance curves on p25&26

	6					\(\)		
Euro	LG 0	LG 90	LG 180	LG 270	RD 0	RD 90	RD 180	RD 270
BS	L 90	L 180	L 270	L O	R 90	R 180	R 270	R 0

S30EC 1~ Performance Curve



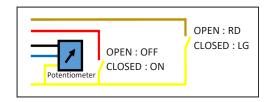
Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	Voltage	Max. Current
1720RPM	300RPM	800Pa	5500CMH	1.3kW	220 - 277V	8.5A

Box Pedestal & Fan Weight (kg)	Metal Pedestal & Fan Weight (kg)
1~	1~
22.7	27.2

Control Signals

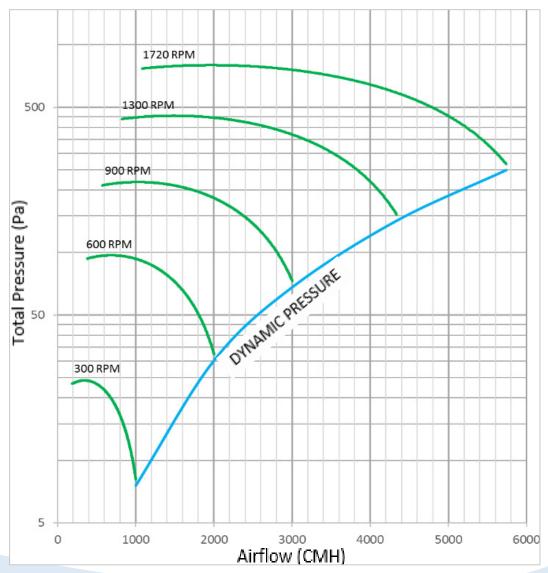
Yellow	+12V Output
Blue	Analog input 0-10V
Black	0V Ground
White	Speed (pulse output)
Red	ON/OFF (to be connected to +12V)
Brown	Rotation RD:not connected/LG: +12V
Green/Grey	Do not use



Power

Brown	L (Phase)
Blue	N (Neutral)
Yellow/Green	Ground

S30EC 3~ Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	VFD power	Voltage	Max. Current
1720RPM	300RPM	800Pa	5500CMH	1.3kW	2.2kW	380 - 480V	7.5A

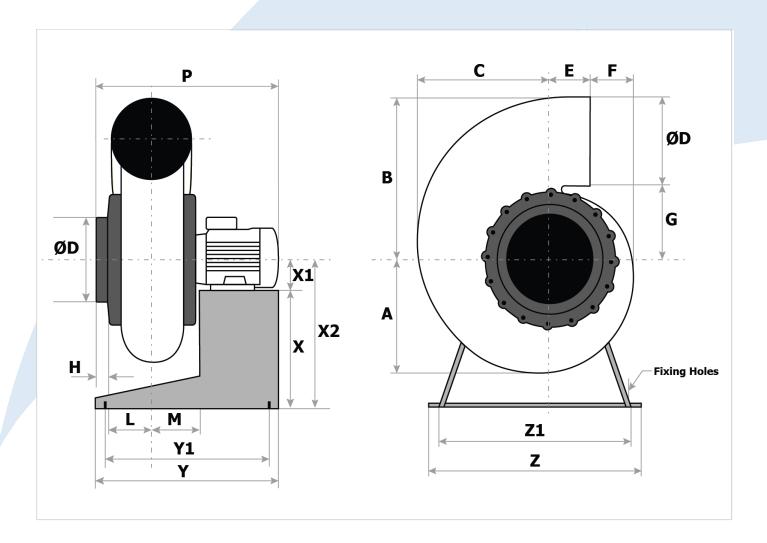
Control Signals

Terminal	Description				
1	+24V (20 mA max)				
2	DI1 ON/OFF (to be conne	ected to +24V)			
3	DI2 Rotation Direction				
4	DI3 Not connected				
5	+10V (20 mA max) Potentiometer+				
6	Analog input 0-10V	Wiper			
7	OV (GND/Commun)	Potentiometer-			
8	Analog output 0-10V				
9	0V (Ground)				
10/11	Output relay NO 6A/250V AC, 5A/30V DC Closed: Drive Healthy/Open: Faulty				

Box Pedestal & Fan Weight kg	Metal Pedestal & Fan Weight kg
3 ~	3 ~
32	28.1

Incoming power	L1/L2/L3+PE 400V
Motor Connections	UVW Star Y Connection

S35EC/Metal Pedestal



Dimensions

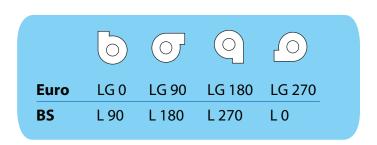
ØD	A	В	С	E	F	G	Н	L	M	Y	Y1	Z	Z 1
315	370	570	450	130	170	255	60	150	170	650	545	600	570

Motor Size	Motor	Х	X1	X2	P
4kW	'132' frame	550	132	600	765

Motor dimensions may vary according to source.

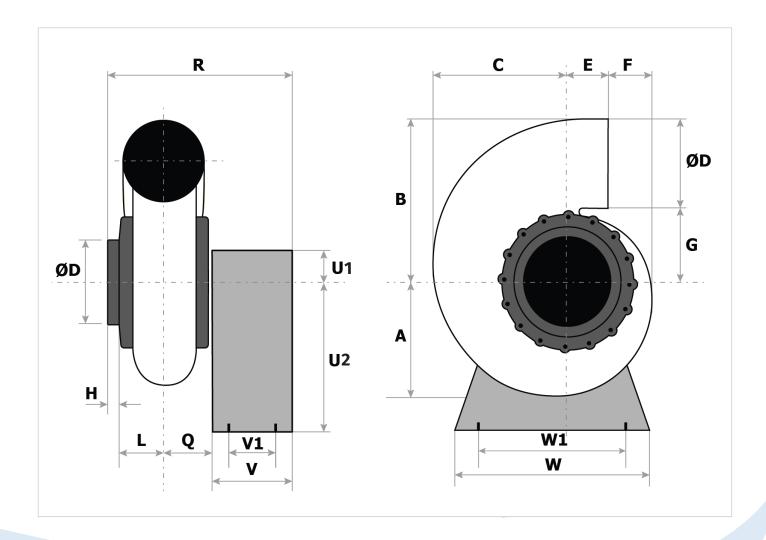
Handing & Orientation

Available handing and orientation viewed on air inlet





S35EC/Box Pedestal



Dimensions

4kW

ØD	A	В	С	Е	F	G	Н	L	Q
315	370	570	450	130	170	255	60	150	180
Motor	Rating	Motor	R	U1	U2	V	V1	w	W1

578

500

400

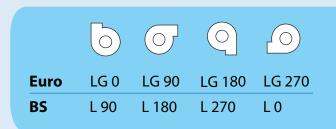
Motor dimensions may vary according to source.

Handing & Orientation

Available handing and orientation viewed on air inlet

'132' frame

880

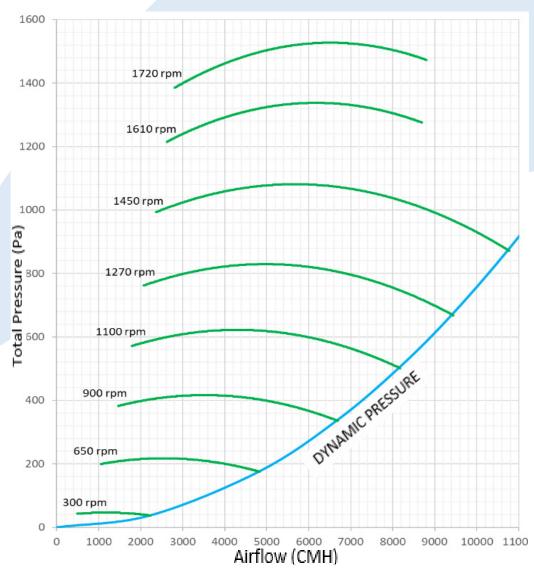




585

480

S35EC 3~ Performance Curve



Technical Data

Max. Speed	Min. Speed	Max. Pressure	Max. Airflow	Motor power	VFD power	Voltage	Max. Current
1720RPM	300RPM	1500Pa	8400CMH	4kW	5.5kW	380 - 480V	17.2A

Control Signals

Terminal	Description				
1	+24V (20 mA max)				
2	DI1 ON/OFF (to be conne	ected to +24V)			
3	DI2 Rotation Direction				
4	DI3 Not connected				
5	+10V (20 mA max)	Potentiometer+			
6	Analog input 0-10V	Wiper			
7	OV (GND/Commun)	Potentiometer-			
8	Analog output 0-10V				
9	0V (Ground)				
10/11	Output relay NO 6A/250\ Closed: Drive Healthy/O	/ AC, 5A/30V DC pen: Faulty			

Box Pedestal & Fan Weight (kg)	Metal Pedestal & Fan Weight (kg)
3~	3 ~
65	69.3

Incoming power	L1/L2/L3+PE 400V

Motor Connections



Contact Us

Whatever your issue, concern or question, contact our industrial team using the below contact details. Alternatively, visit our website and open a live chat to start discussions.

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